



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

P4400-150
Job Sheet 177895



Part No: P4400-150

Job Qty: 2 ea

Part Name: Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/22/18

Job Tracking No:

Due Date: 11/22/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG P###-## Rev 1(TEO17-741)

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	2 pcs		11/22/18	0.00	0.00	Purchasing		JAN 09 2019
120	Packaging	2 pcs		11/22/18	0.00	0.00	Packaging2		JAN 09 2019
130	QC	2 pcs		11/22/18	0.00	0.00	QC6		38
131	Small Fab	2 pcs		11/22/18	0.00	2.00	Small Fab-5		MLC 9-89 DAS 38
132	QC	2 pcs		11/22/18	0.00	0.00	QC5		DAS 38
135	DC	2 pcs		11/22/18	0.00	0.00	DC		9-89 38
140	Packaging	2 pcs		11/22/18	0.00	0.00	Packaging3		46 JAN 14 2019
150	QC21-SA	2 Ea		11/22/18	0.00	0.00	QC21		9-89 JAN 15 2019

Part Op 110 - -Issue P/O to Tulmar; P/O 039954 -Manufacture as per DWG P4400-150 -Certificate of Conformity is required

Descriptions: required
131 - 1-Engrave 1632T22 tags as per DWG sheet 7. 2-Attach first tag using 90177A218 ring to zipper on -39 bag, place second tag in front pocket of -39 bag. 3-Pack bag.

135 - Photocopy blue file OM-SLP Long line Rev 8

July 26, 2018 x 2 RH

PO Details

Tulmar Safety Systems (tul001-vc)



PO No: PO039954

Line No: 6

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
P4400-150P	Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg)	2 pcs (1 ea)	110-Purchasing	5143248
1632T22	Aluminum Tag 1" X 2" X 0.04"	4 pcs (2 ea)	131-Small Fab	5118662
600.1327	Long Line Carry Bag	2 Ea (1 ea)	131-Small Fab	6078742
90177A218	Split Ring	4 Ea (2 ea)	131-Small Fab	5084070



Container No: S143249



Part: P4400-150

Job No: 177895

Serial No/Batch: S143249

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/09/19

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	P4400-150P	2	1	0
131-Small Fab	1632T22	4	71	0
	600.1327	2	34	0
	90177A218	4	140	0
Part Specifications				
Specifications could not be found.				

Plex 7/26/18 1:43 PM dart.Lussier.Patrick



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P4400-150
Job Sheet 177895



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Job Qty: 2 ea

Part Name: Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/22/18

Job Tracking No:

Due Date: 11/22/18

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Description:

Note: DWG P###-## Rev 1(TEO17-741)

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	2 pcs		11/22/18	0.00	0.00	Purchasing		
120	Packaging	2 pcs		11/22/18	0.00	0.00	Packaging2		
130	QC	2 pcs		11/22/18	0.00	0.00	QC6		
131	Small Fab	2 pcs		11/22/18	0.00	2.00	Small Fab-5		
132	QC	2 pcs		11/22/18	0.00	0.00	QC5		
135	DC	2 pcs		11/22/18	0.00	0.00	DC		
140	Packaging	2 pcs		11/22/18	0.00	0.00	Packaging3		
150	QC21-SA	2 Ea		11/22/18	0.00	0.00	QC21		

Part Op 110 - Issue P/O to Tulmar; P/O 039954 - Manufacture as per DWG P4400-150 - Certificate of Conformity is required

Descriptions: required
131 - 1-Engrave 1632T22 tags as per DWG sheet 7. 2-Attach first tag using 90177A218 ring to zipper on -39 bag, place second tag in front pocket of -39 bag. 3-Pack bag.

135 - Photocopy blue file OM-SLP Long line Rev 8

22 Mar 2018 x 2 RL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
P4400-150P	Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg)	2 pcs (1 ea)	110-Purchasing	
1632T22	Aluminum Tag 1" X 2" X 0.04"	4 pcs (2 ea)	131-Small Fab	
600.1327	Long Line Carry Bag	2 Ea (1 ea)	131-Small Fab	
90177A218	Split Ring	4 Ea (2 ea)	131-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	P4400-150P	2	1	0
131-Small Fab	1632T22	4	89	0
	600.1327	2	7	0
	90177A218	4	78	0

Part Specifications

Specifications could not be found.

Plex 5/22/18 2:17 PM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200

PURCHASE ORDER **PO039954**

Supplier: TUL001-VC
Tulmar Safety Systems
1123 Cameron St
Hawkesbury
ON
K6A 2B8 Canada
Phone: 613 632 1282
Fax: 613 632 2030

PO No: PO039954
PO Date: 5/22/18
Due Date: 11/21/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	186954	P3000-50P			Plasma® Long Line 3,000 lbs Safe Work Load (1,350 kg) As per Dwg P3000-50 Rev. 1	Firmed	-	11/23/18	1 pcs	0 pcs	1 pcs	\$960.00/pcs	\$960.00
								IX NOV 23 2018					
4	177893	P4400-100P			Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg) As Per Dwg P4400-100 Rev. 1	Firmed	-	11/22/18	2 Ea	0 Ea	2 Ea	\$1,705.00/Ea	\$3,410.00
								IX DEC 27 2018					
Line Item Note W/O 177893 QTY OF 1 READY / IN STOCK AT TULMAR *** OLD REV ***													
5	177894	P3000-150P			Plasma® Long Line 3,000 lbs Safe Work Load (1,350 kg) Manufacture as per DWG P3000-150 Rev 1	Firmed	-	11/22/18	1 Ea	0 Ea	1 Ea	\$2,035.00/Ea	\$2,035.00
								IX JAN 09 2019					
Line Item Note W/O 177894 QTY OF 1 READY / STOCK AT TULMAR *** OLD REV ***													



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Tel (613) 632-5200

PURCHASE ORDER **PO039954**

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	177895	P4400-150P			Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg) As per Dwg P4400-150 Rev. 1	Firmed	-	11/22/18	2 pcs	0 pcs	2 pcs	\$2,340.00/pcs	\$4,680.00
Line Item Note W/O 177895 KEEP ON SHELF *** OLD REV ***													
7	179799	P9700-100P			Plasma® Long Line 9,700 lbs Safe Work Load (4,500 kg)	Partial	-	7/27/18	2 Ea	1 Ea	1 Ea	\$2,499.05/Ea	\$2,499.05
Line Item Note W/O 179799 KEEP ON SHELF *** OLD REV ***													
9	186955	P3000-50P			Plasma® Long Line 3,000 lbs Safe Work Load (1,350 kg) As per Dwg P3000-50 Rev. 1	Firmed	-	11/23/18	1 pcs	0 pcs	1 pcs	\$960.00/pcs	\$960.00
10	177892	P3000-50P			Plasma® Long Line 3,000 lbs Safe Work Load (1,350 kg) As per Dwg P3000-50 Rev. 1	Firmed	-	11/23/18	1 pcs	0 pcs	1 pcs	\$960.00/pcs	\$960.00
Line Item Note W/O 177892 QTY OF 2 READY / IN STOCK AT TULMAR													
Grand Total:												\$15,504.05	



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PURCHASE ORDER
PO039954

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 11/23/18 11:24 AM dart.belanger.natasha

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8
Tel: 613-632-1282
Fax: 613-632-2030
GST R132478223
MID : XOTULSAF1123HAW
email: info@tulmar.com

Packing Slip No. Page

65315 1

Ship Date
1/7/2019

Bill To:

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Dart Aerospace

1270 Aberdeen Street
Tel: 613-632-5200
Hawkesbury, ON K6A 1K7
Canada

Order number 36040	Sales order date 5/24/2018	Account number CDART100	Loc H	Account manager Vicky Eve Lovvorn
PO number 039954	Ship via Pick-Up	Shipping Terms FOB ORIGIN		

Item No. Description	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order
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Pick up by Dart

87349-002

1.00

EA

1.00

Long Line, 100ft, 3/4" Plasma

On Consignment - Deadline = Nov.11 2018

SF = 45318

Made to DWG P9700-100

Lot no.: BATCH0000000003

1.00

87307-002

2.00

EA

2.00

Long Line, 150ft, 1/2" Plasma

On Consignment - Deadline: Nov 22, 2018

SF = 45315

Made to DWG P4400-150

Lot no.: BATCH0000000002

2.00

87347-003

1.00

EA

1.00

Long Line, 150ft, 7/16" Plasma

On Consignment - Deadline: Nov 22, 2018

SF = 45313

Made to DWG P3000-150

Lot no.: BATCH0000000003

1.00

DAS
38
9-89

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8
Tel: 613-632-1282
Fax: 613-632-2030
GST R132478223
MID : XOTULSAF1123HAW
email: info@tulmar.com

Packing Slip No **65315** Page 2

Ship Date
1/7/2019

Bill To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Tel: 613-632-5200
Hawkesbury, ON K6A 1K7
Canada

Order number	Sales order date	Account number	Loc	Account manager
36040	5/24/2018	CDART100	H	Vicky Eve Lovvorn

PO number	Ship via	Shipping Terms
039954	Pick-Up	FOB ORIGIN

Item No. Description	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order
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DAS
38
9-89

Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 225.

Authorized Inspector

Jessie Lee Foranle

Date: JAN 07 2019

